

ACCESSORIES FOR “NON-ADJUSTABLE” VALVETRAIN ENGINES

025-0635-03	Valve Stop
025-0636-00	Valve Stop Rod
000-0500-16	1/4"-20 X 1/4" Socket Flat Point Setscrew

These parts come as standard equipment on 50 Hz machines but are not included on 60 Hz Valve Refacers. This is mainly due to the difference in engines between U.S. and Non-U.S. locations.

So for 60 Hz Machines these are considered to be “Optional” parts and not needed for nearly all engine types found in the U.S.

Below you can see a photo of how these additional parts are used on a machine. It provides a rest for the valve face so that the stem for each valve is placed into the V-Block Assembly (012-0160-00) in exactly the same location. This adds another level of accuracy to grinding the valve stems of an engine. This is especially helpful for engines with a "Non-Adjustable" valvetrain where it's critical that all the valve stems be exactly the same and precise length.

Customers with 60 Hz machines can order these parts and add them to their machine at any time if they wish.

