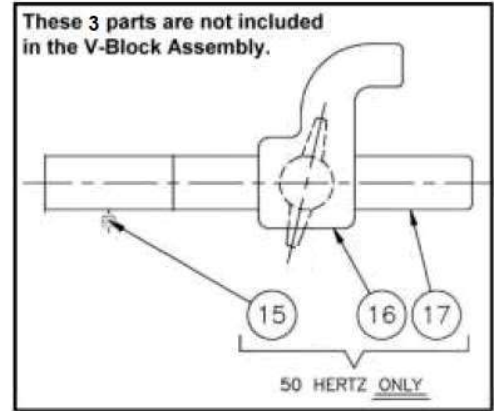
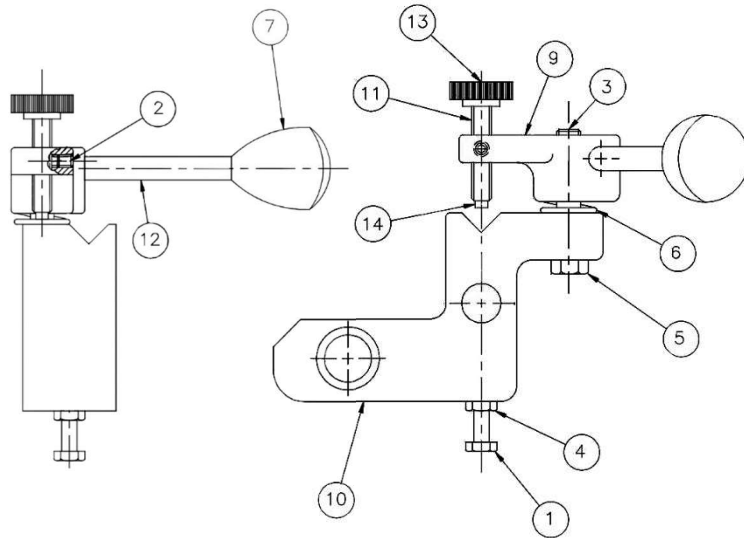


PN: 012-0160-00 V-BLOCK ASSEMBLY (60HZ)



Item	Part Number	Description	Quantity
1.	000-0100-65	¼ - 20 X 1-1/4 Hex HD Cap Screw	1
2.	000-0486-40	Nylon Socket Cup Set Screw	1
3.	000-0491-23	3/8 – 16 x 2 Socket Cup Pt. S.S.	1
4.	000-1040-19	¼ - 20 Hex Jam Nut	1
5.	000-1045-15	3/8 – 16 Hex Jam Nut	1
6.	000-1807-00	Compression Spring	1
7.	000-4500-22	5/16 – 18 Tapered Oval Handle	1
9.	012-1007-01	Clamp Lever	1
10.	012-1009-16	V-Block Assembly	1
11.	012-1039-05	Screw Clamp 5/16 – 18 x 1.50	1
12.	012-1055-09	Lever Handle Clamp	1
13.	000-0760-82	Thumbscrew Cap 5/16	1
14.	081-0911-02	Cam Setscrew plug	1
15.	000-0500-16	**** 1/4"-20 X 1/4" Socket Flat Point Setscrew	1
16.	025-0635-03	**** Valve Stop	1
17.	025-0636-00	**** Valve Stop Rod	1

**** Standard on 50 Hertz Machine Only. These are Optional Items and can be purchased separate from the Assembly.

The Valve Stop with 3 additional parts listed above is used to guide the valve stem length when grinding the top of the valve stem. This helps to insure that valve stems are all the exact same length. While this is not necessary for most engines, it can help with some engine models that are not easily adjusted or that have much tighter tolerances. The Valve Stop parts are added to the V-Block Assembly and are purchased separately as their individual part number listed above.